# MCS CARE TRAINING ANNOUNCEMENT Advanced Training for Experienced Operators

Advanced FlowMaster Training January 30 - February 3, 2023 from 9am to 5pm (12pm on Friday). Provided by Pitney Bowes Factory Instructor. *Training class for MCS customers only (or with MCS advanced approval)*. This class is designed to provide the operator/technician, with at least 6 months experience, the tools to operate, changeover, troubleshoot and repair a RS FlowMaster inserter.



# PITNEY BOWES RS FLOWMASTER ADVANCED TRAINING

5 DAY CLASS OVERVIEW Class time: 9am to 5pm (12pm on Friday)

# **Identification of Machine Components**

- Chassis
- Feeders
- Front table
- Turnover
- Divert
- Exit conveyor
- Infeed envelope conveyor
- Servo cabinet

# **PLC Screen**

• Menu button identification & purpose

# System Startup and Shutdown

• Correct startup and shutdown procedures

#### Timing the machine

• Timing for available modes of operation

# Job setup and changeover

- Setup for #10 6x9 Flats modes
- Feeder Setup

#### **Troubleshooting**

• Mechanical & electrical troubleshooting

# Class held at:

MCS Inserting Technology Center 4710 Eisenhower Blvd., Suite A2, Tampa, FL 33634

\*Registration deadline is Friday, January 27th. Limited space available.

#### **Service and Maintenance**

- Front table chain replacement
- Front table cam adjustments
- Overhead pusher chain replacements
- Clutch/brake replacement
- Daily-weekly preventative maintenance schedule
- Feeder swap

### **Electrical System Overview**

- Power distribution
- PLC Cabinet
- Servo cabinet
- I/O ModulesCommunication
- Interlock circuit

**REGISTRATION FORM** Cost for the 5 day training class is \$5,000.00

Name: —
Company Name: —
Address:———
City:
State: —
Zip: —
Phone:
Fmail:

# **Send Registration Form To:**

Erica D'Angelo Erica.dangelo@mcspro.com 301-922-7674

MCS Care is a suite of training and support options for inkjets, camera systems and high-speed inserters for the professional mailing industry including:

- Training Classes
- Telephone Support
- Web based Support
- On-Site Service
- On-Site Service Contracts

Payment:

Check made out to MCS, Inc. Visa

Mastercard American Express Card

Number

Name on Card

Exp Date

Signature

#### **Hotel Information:**

Courtyard by Marriott 12730 Citrus Park Ln Tampa, FL 33625 813-920-2011

Check in Sunday 1/29 and Check out Friday 2/3. Room cost and taxes included with class registration fees. MCS will secure reservations.



Class is limited to 8 people, so register early.