

MCS CARE TRAINING ANNOUNCEMENT

Advanced Training for Experienced Operators

Advanced FlowMaster Training March 27 - 31, 2023 from 9am to 5pm (12pm on Friday). Provided by Pitney Bowes Factory Instructor. *Training class for MCS customers only (or with MCS advanced approval).* This class is designed to provide the operator/technician, with at least 6 months experience, the tools to operate, changeover, troubleshoot and repair a RS FlowMaster inserter.



PITNEY BOWES RS FLOWMASTER ADVANCED TRAINING

5 DAY CLASS OVERVIEW

Class time: 9am to 5pm (12pm on Friday)

Identification of Machine Components

- Chassis
- Feeders
- Front table
- Turnover
- Divert
- Exit conveyor
- Infeed envelope conveyor
- Servo cabinet

PLC Screen

- Menu button identification & purpose

System Startup and Shutdown

- Correct startup and shutdown procedures

Timing the machine

- Timing for available modes of operation

Job setup and changeover

- Setup for #10 - 6x9 - Flats modes
- Feeder Setup

Troubleshooting

- Mechanical & electrical troubleshooting

Service and Maintenance

- Front table chain replacement
- Front table cam adjustments
- Overhead pusher chain replacements
- Clutch/brake replacement
- Daily-weekly preventative maintenance schedule
- Feeder swap

Electrical System Overview

- Power distribution
- PLC Cabinet
- Servo cabinet
- I/O Modules
- Communication
- Interlock circuit

Class held at :

MCS Inserting Technology Center

4710 Eisenhower Blvd., Suite A2, Tampa, FL 33634

**Registration deadline is Friday, March 24th. Limited space available.*

REGISTRATION FORM

Cost for the 5 day training class is \$5,000.00

Name: _____

Company Name: _____

Address: _____

City: _____

State: _____

Zip: _____

Phone: _____

Email: _____

Payment:

☐ Check made out to MCS, Inc. ☐ Visa

☐ Mastercard ☐ American Express Card

Number _____

Name on Card _____

Exp Date _____

Signature _____

Send Registration Form To:

Erica D'Angelo

Erica.dangelo@mcspro.com

301-922-7674 Tel

Hotel Information:

Courtyard by Marriott

12730 Citrus Park Ln

Tampa, FL 33625

813-920-2011

Check in Sunday 3/26 and Check out Friday 3/31.

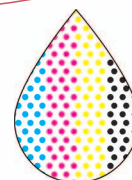
Room cost and taxes included with class

registration fees. MCS will secure reservations.

MCS Care is a suite of training and support options for inkjets, camera systems and high-speed inserters for the professional mailing industry including:

- Training Classes
- Telephone Support
- Web based Support
- On-Site Service
- On-Site Service Contracts

Class is limited to 8 people, so register early.



MCS

INDUSTRIAL INKJET TECHNOLOGY